

Short documentation

Integration of i550 into Beckhoff with EtherCAT

🙆 0x2820:001	P712:001	Holding brake control: Brake mode	Automatically [0]		
🛍 0x2B84:001	P704:001	DC braking: Current	50.0		

Software versions used:

Lenze Easy Starter V1.10.0.0 i550, EtherCAT Standard IO with FW 03.00.01.00 TwinCAT System Manager v2.11(Build 2272) TwinCAT Version (Build 2254) TwinCAT PLC Control v2.11(Build 2224)

Version	Notes	Author / Date
V1.0	First version	Fokkema / 29.12.2015
V1.1	Update FW and changed xResetError	Fokkema / 22.02.2016
V2.0	Update to Free Mapping	Fokkema / 25.07.2016



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1 i550 on EtherCAT

This documentation describes the integration of the i550 on Beckhoff, with the Lenze application sample "Beckhoff_AppSample_V02_TC2" project.

1.1 Parameter setting with the EASY Starter

For the general control via EtherCAT, only a few codes have to be set at the i550 via the keypad or the EASY Starter. The basic drive parameters such as base frequency or maximum current are also parameterised via the EASY Starter.

It is also possible to set these parameters through a StartUp-List in the TwinCAT system manager or to write all the parameters through EtherCAT with the PLC project using the Function Block "LenzeWriteBlockOfCodes_Index". These options are described later in this manual.

When using the startup list, no additional parameterisation with i550 are necessary to operate the device with a PLC!

1.1.1 Establish a connection to the i550 via USB diagnostic interface





Alternatively you can go Online With EtherCAT Through Beckhoff PLC.

Target: CX-171D52 (5.23.29.82.1.1), Run Time: 1

Inline Offline fr	om package Offline from file(s)		
Please select	a communication path:		
	nemet 🗸 🗾	EtherCAT	Ì
Connection			
Ethernet - Ethe	rCAT via ESD Slave Bridge ECX-	EC	
Ethernet - Ethe	rCAT via Lenze controller		
Ethernet - Ethe	rCAT via Beckhoff controller		
Ethernet - Ethe	rCAT via Beckhoff controller		
Ethernet - Ethe	rCAT via Beckhoff controller		
Ethernet - Ethe	rCAT via Beckhoff controller		
Ethernet - Ethe	(CAT via Beckhoff controller		
Ethernet - Ethe	(CAT via Beckhoff controller		
Ethemet - Ethe	rCAT via Beckhoff controller ercat Server		
Ethemet - Ethe	rcAl via Beckhoff controller		
Ethemet - Ethe OPC ADS Eth User name	ercat Server Administrator	Addresses:	
Ethernet - Ethe OPC ADS Eth User name Password	ercat Server Administrator 1	Addresses:	
Ethernet - Ethe OPC ADS Eth User name Password IP address	ercat Server Administrator 1 192.168.220.228	Addresses:	
DPC ADS Eth User name Password IP address AMS Net ID	ercat Server Administrator 1 192.168.220.228 5.23.29.82.2.1	Addresses: All 1001 1100 1001	
Ethernet - Ethe OPC ADS Eth User name Password IP address AMS Net ID	Administrator 1 192.168.220.228 5 23.29.82.2.1	Addresses:	
Ethernet - Ethe OPC ADS Eth User name Password IP address AMS Net ID	ercat Server Administrator 1 192.168.220.228 5.23.29.82.2.1	Addresses:	

1.1.2 Setting of the required basic parameters

Select the Tab: "Parameter List" in order to change the necessary codes

🕍 0x2631:037	P400:037	Function list: Activate network control	Constant TRUE [1]
🕍 0x2860:001	P201:001	Frequency control: Default setpoint source	Network [5]

(* ToDo*) Optioneel Input / volgorde van de code oplopend

M	0x2631:002	P400:002	Function list: Run	Constant TRUE [1]
M	0x400E:001	P505:001	NetWordIN1 function: Bit 0	Disable inverter [1]
14	0x400E:002	P505:002	NetWordIN1 function: Bit 1	Release holding brake [49]

Finally, save the parameter set in the i550.

EASY Starter V1.8.1.0 SP1 (Manufacturer license) - i550 Profil	ous standard IO 50 Hz - LDM10015833056 - My Device
🔊 • 💊 🔊 🚛 🛋 🧑 📮 🐺	🔁 🛱 🐃 🎒 🚰



1.2 Integration under TwinCAT - PLC Control

1.2.1 Implementing the "LCB_ActuatorSpeed_V02" FB into the PLC

1.2.1.1 Create communication variables

In order to create the right communication between the PLC program and the hardware configuration in the system manager, we need to declare these variables in the "Global Variables"

	0001 VAR GLOBAL
Resources	0002 PLC_TO_Drive_1 AT %Q* :scPLCToDrive;
🛱 📹 Global Variables	0003 Drive_TO_PLC_1 AT %I* :scDriveToPLC;
Globale_Variablen	0004END_VAR
LenzeGloba/Variables (CONSTANT)	0005
TwinCAT_Configuration (VAR_CONFIG) <r></r>	0006
Variablen_Konfiguration (VAR_CONFIG)	0007

1.2.1.2 Call Function block and link the inputs

Connect the structures.

xEnableDriveControl serves to operate the FB with the visualisation. iDrive type must be "5" for i550.

0001	PROGRAM CallFB			
0002		Proved V02:1 CP. Actuator	Speed V02	
0003		Speed_voz. LCD_Actuator	Speed_voz,	
0001				
0001		LCD Actuator	Speed V02	
			Speed_voz	
		I LCD_ACIUAIUN IDrive To PLC	Speed_VUZ	
		vEnableInternalControl	vinternalControlActive	-FEC_TO_DIIVE_T
	5-	iDriveTyne		
		xDriveEnable	el inkState	
		xDriveSetQsp	eError	
		xResetError	×Error	
	-	xEnableSpeedSetpoint	xCommunicationOK	
	-	xJog1Set	xDriveError	
	-	xJog2Set	xDriveWarning—	
		xInvertDirectionSet	wDriveErrorID error	
	-	xEnableDCBrake	xDriveReady—	
	-	xBrakeRelease	xDriveEnabled	
	-	rSpeedSetpoint	xDriveQspActive—	
		xFreeCtrl	xSpeedEqZero	
	-	wFreeCtrl_1	xDirectionCCW	
			xSafeTorqueOff	
			xBrakeReleased	
			rSpeedActual	
			xFreeState	
			wFreeState_1	



1.2.1.3 Create visualisation

In the project there is a visualisation element available for the FB "LCB_ActuatorSpeed_V02"

Actuator Speed Actuator Speed SFB: Actuator Speed SFB: Actuator Speed SpeedSetPoint SpeedSetpoint: %4.0f %RPM SpeedSetpoint: %3.1f %Hz Convertion SpeedSetpoint: %3.1f %Hz SpeedSetpoint: %3.1f %Hz	Internal Control Internal Control XError XCommunicationDK XDriveError XDriveError XDriveReady XDriveReady XDriveReady XDriveQspActive XSpeedEqZero XDriveQspActive XSpeedEqZero XDriectionCCW XSafeTorqueOff XBrakeReleased SpeedActual: %4.0f %RPM ate: %s	Visualization Image: Category: Visualization Visualization: LCB_ActuatorSpeed_V02 Image: Category: Text Text variables Placeholder Image: Category: Image: C
eLinkStat eError: DriveErro	e : %s	

1.2.1.4 Rebuild to create SM.TPY file





1.3 Integration under TwinCAT – System Manager

The integration under TwinCAT requires the .XML description file of the i550. This file has to be integrated into the IO folder of the TwinCAT setup. The latest version can be downloaded from <u>www.lenze.com</u>

Copy i550 .XML file into the following folder :

Address 🛅 C:\TwinCAT\Io\EtherCAT

1.3.1 Hardware configuration

Open System Manager and insert i550 First Insert EtherCAT Master







Then Insert i550





You do not need to create an NC Axis result:





Change Mapping Manually in Processdata:

- Outputs
 - Here we Have the possibility to change the mapping of the speed setpoint from RPM to HZ (* setpoint in Hz Index: 0x400B:003*)
 - Here we can Add the mapping for the Free Word available in the FB

General	EtherC4	T DC	Process	Data Startup CoE	- Online Online				
Sync M	lanager:			PDO List:					
SM 0 1 2 3	Size 128 128 4 6	Type MbxOut MbxIn Outputs Inputs	Flags	Index Size 0x1A03 6.0 0x1A05 6.0 0x1603 4.0 0x1605 4.0	Axis A In: Velocity mode Axis A In: Velocity mode Axis A Un: Free configuration Axis A Out: Velocity mode Axis A Out: Free configuration	Flags F F	SM SU 3 0 2 0		
PD0 A	issignmen 1603 1605	t (0x1C12):		PDD Content (0x16 Index Size 0x4008:01 2.0 0x400B:04 2.0	005): Offs Name 0.0 NETWordIN1 2.0 Network setpoint s 4.0	peed U	Type Defaul INT INT	(hex)	
Down	nload °DO Assig °DO Confi	nment guration		Predefined PDO A Load PDO info froi Sync Unit Assignm	ssignment: (none) n device ent				

- Inputs
 - Here we Have the possibility to change the mapping of the Actual speed from RPM to HZ (* Actual in Hz index: 0x400C:004*)

Gene	ral Et	herCAT	DC	Proces	sDa	ata Startup	CoE • O	nline Onl	ine				
Syn	c Mana	ager:				PDO List:							
S	M S	ize	Туре	Flags		Index	Size	Name		Flags	SM	SU	
0	12	28 I	MbxOut			0x1A03	6.0	Axis A In	: Velocity mode	F		0	
1	12	28 I	MbxIn			0x1A05	6.0	Axis A Ir	: Free configuration		3	0	
2	4		Outputs			0x1603	4.0	Axis A O	ut: Velocity mode	F		0	
3	6		Inputs			0x1605	4.0	Axis A O	ut: Free configuration		2	0	
<				>									
PDC) Assig	nment ((Dx1C13):		1	PDO Content	(0x1A05);						
	0x1A03	3				Index	Size	Offs	Name		Туре	Default (I	nex)
	0x1A05	5				0x400A:01	2.0	0.0	NetWord0UT1		UINT		
						0x400C:04	2.0	2.0	Actual motor speed I	RPM	UINT		
						0x603F:00	2.0	4.0	Error code		UINT		
								6.0					
-D	ownloa	d				Prodefined F	D.O. Assia	oment (na	nal				
						r regenned F	DO Assig	imerit. (ho	nej				×
	9800	Assignn	nent			Load PDO in	fo from de	vice					
	PD0	Configu	Iration			Course Harit A -							
						Sync Unit As	signment.						



1.3.1.1 Adjusting the process data mapping

In order to map the process data you need a description file from the PLC project <u>".tpy"</u>

Append PLC project .tpy file



Insert IEC1131	Project	? 🗙
Look in:	🗀 L_ActuatorSpeed_V02 🔹 🕜 🤌 🗁 📰 -	
My Recent Documents	Beckhoff_AppSample_V02_TC2.tpy	
Desktop		
My Documents		
My Computer		
	File name: Beckhoff_AppSample_V02_TC2.tpy	Open
My Network	Files of type: IEC1131 Project Info (*.tpy)	Cancel



1.3.1.2 Link variables

Select Process data word and create a link.



Result:



i550 Beckhoff Integration V2.0



1.3.1.3 Import StartUp-List (Optional)

With the application sample there is a StartUp-List available which will automatically parameterize the drive during start up. This gives you the opportunity to operate the device from factory settings without any actions in the drive!



StartUp.xml

General EtherCAT DC	Process Data	Startup CoE - Online Onlir	ne
Transition Protocol	Index	Data	Comment
C <ps> CoE</ps>	0x1C12:00	0x00 (0)	clear sm pdos (0x1C12)
C <ps> CoE</ps>	0x1C13:00	0x00 (0)	clear sm pdos (0x1C13)
C <ps> CoE</ps>	0x1A05:00	0x00 (0)	clear pdo 0x1A05 entries
C <ps> CoE</ps>	0x1A05:01	0x400A0110 (1074397456)	download pdo 0x1A05 entry
C <ps> CoE</ps>	0x1A05:02	0x400C0410 (1074529296)	download pdo 0x1A05 entry
C <ps> CoE</ps>	0x1A05:03	0x603F0010 (1614741520)	download pdo 0x1A05 entry
C <ps> CoE</ps>	0x1A05:00	0x03 (3)	download pdo 0x1A05 entr
C <ps> CoE</ps>	0x1605:00	0x00 (0)	clear pdo 0x1605 entries
C <ps> CoE</ps>	0x1605:01	0x40080110 (1074266384)	download pdo 0x1605 entry
C <ps> CoE</ps>	0x1605:02	0x400B0410 (1074463760)	download pdo 0x1605 entry
C <ps> CoE</ps>	0x1605:00	0x02 (2)	download pdo 0x1605 entr
C <ps> CoE</ps>	0x1C12:01	0x1605 (5637)	download pdo 0x1C12:01 i
C <ps> CoE</ps>	0x1C12:00	0x01 (1)	download pdo 0x1C12 count
C <ps> CoE</ps>	0x1C13:01	0x1A05 (6661)	download pdo 0x1C13:01 i
C <ps> CoE</ps>	0x1C13:00	0x01 (1)	download pdo 0x1C13 count
C PS CoE	0x2631:25	0x01 (1)	Network Enable
C PS CoE	0x2860:01	0x05 (5)	Default Frequency Setpoint
C PS CoE	0x2631:02	0x01 (1)	Running Enable
C PS CoE	0x400E:01	0x01 (1)	NETWordIN1.00
C PS CoE	0x400E:02	0x31 (49)	NETWordIN1.01



1.4 Run System

1.4.1 Connect to target system.

Choose Target System	
 ➡Local (192.168.50.138.1.1) ➡	OK Cancel
	Search (Ethernet) Search (Fieldbus)
	Set as Default
Connection Timeout (s): 5	

1.4.2 Configure EtherCAT adapter

Beckhoff_AppSample_V02_TC2.tsm - TwinCAT System Manager - 'CX-171D52'	2'
File Edit Actions View Options Help	
D 📽 📽 🔒 🤮 📐 🖇 🍽 🕄 📇 👌 黒 🐽 🗸 🌋 👧 🍇 🏷 🤅	< 8 🏘 EQ, 🖓 & Q 💱 🗶 🗷 🕈
Image: State in the set of the set	Image: Contract of the second seco



1.4.3 Activate configuration and set run mode in System manager



TwinCAT System Manager		
?	Activate Configuration (Old Configurations will be overwritten!)	
	OK Cancel	
TwinCA	T System Manager 🛛 🔀	
TwinCA	T System Manager	



1.4.4 Choose runtime system and run project

Choose Run-Time System	X
□ □	OK Cancel
	Version Info
<u></u>	

Login	F11
Logout	F12
Download	
Run	F5
Stop	Shift+F8
Reset	
Reset All	
Toggle Breakpoint	F9
Breakpoint Dialog	
Step over	F10
Step in	F8
Single Cycle	Ctrl+F5
Write Values	Ctrl+F7
Force Values	F7
Release Force	Shift+F7
Write/Force-Dialog	Ctrl+Shift+F7
Show Call Stack	
Display Flow Control	Ctrl+F11
Simulation Mode	
Communication Parameters	
Sourcecode download	
Choose Run-Time System	
Create Bootproject	
Create Bootproject (offline)	
Delete Bootproject	



Online	Window	Help
Login		F11
Logout		F12
Download		
Run		F5
Stop		Shift+F8



1.5 Additional writing of parameters with PLC

We already saw the possibility to parameterize the system manually with EasyStarter, and also automatically with the StartUp-list.

There is also the possibility to do this with a function within the PLC. The FB is integrated in the library and is called "LenzeWriteBlockOfCodes_Index" (*This is rewritten from the original FB for the application sample for 8400 and 9400. And switched from Code level operation to Index.*)

In order to create a list of codes that should be downloaded there is this initialisation function to create a parameter array: "LenzeInitializeBlockOfCodesWr_Index"

This gives you the possibility to write 10 codes at once. If more is necessary you can easily re-create this function from the library.

There is also an example to read or write a single code.