



## Short documentation

### Integration of i550 into Beckhoff with EtherCAT

 0x2820:001	P712:001	Holding brake control: Brake mode	Automatically [0]
 0x2B84:001	P704:001	DC braking: Current	50.0

#### Software versions used:

Lenze Easy Starter V1.10.0.0  
 i550, EtherCAT Standard IO with FW 03.00.01.00  
 TwinCAT System Manager v2.11(Build 2272)  
 TwinCAT Version (Build 2254)  
 TwinCAT PLC Control v2.11(Build 2224)

Version	Notes	Author / Date
V1.0	First version	Fokkema / 29.12.2015
V1.1	Update FW and changed xResetError	Fokkema / 22.02.2016
V2.0	Update to Free Mapping	Fokkema / 25.07.2016

## Contents:

1	i550 on EtherCAT.....	2
1.1	Parameter setting with the EASY Starter.....	2
1.1.1	Establish a connection to the i550 via USB diagnostic interface.....	2
1.1.2	Setting of the required basic parameters.....	3
1.2	Integration under TwinCAT - PLC Control .....	4
1.2.1	Implementing the "LCB_ActuatorSpeed_V02" FB into the PLC.....	4
1.3	Integration under TwinCAT – System Manager.....	6
1.3.1	Hardware configuration .....	6
1.4	Run System .....	12
1.4.1	Connect to target system. ....	12
1.4.2	Configure EtherCAT adapter.....	12
1.4.3	Activate configuration and set run mode in System manager .....	13
1.4.4	Choose runtime system and run project .....	14
1.5	Additional writing of parameters with PLC .....	15

## 1 i550 on EtherCAT

This documentation describes the integration of the i550 on Beckhoff, with the Lenze application sample “Beckhoff\_AppSample\_V02\_TC2” project.

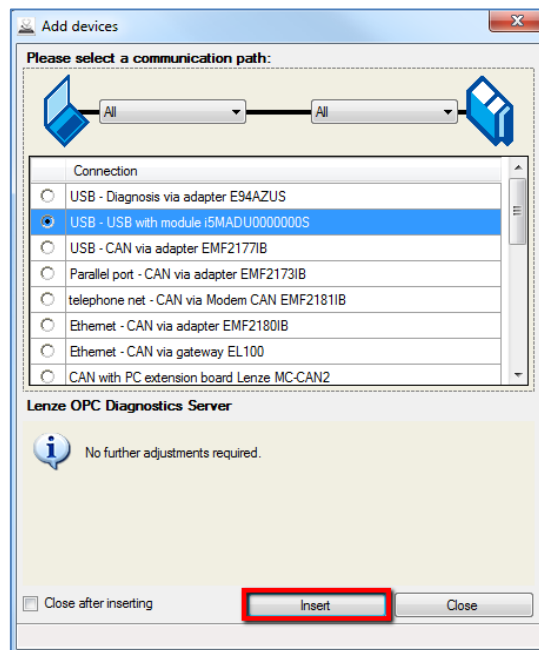
### 1.1 Parameter setting with the EASY Starter

For the general control via EtherCAT, only a few codes have to be set at the i550 via the keypad or the EASY Starter. The basic drive parameters such as base frequency or maximum current are also parameterised via the EASY Starter.

It is also possible to set these parameters through a StartUp-List in the TwinCAT system manager or to write all the parameters through EtherCAT with the PLC project using the Function Block “LenzeWriteBlockOfCodes\_Index”. These options are described later in this manual.

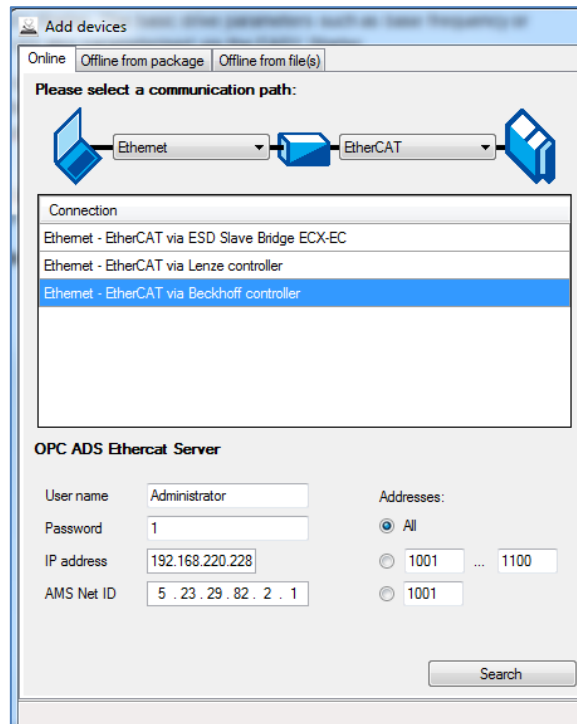
When using the startup list, no additional parameterisation with i550 are necessary to operate the device with a PLC!

#### 1.1.1 Establish a connection to the i550 via USB diagnostic interface




Alternatively you can go Online With EtherCAT Through Beckhoff PLC.


Target: CX-171D52 (5.23.29.82.1), Run Time: 1




### 1.1.2 Setting of the required basic parameters

Select the Tab: "Parameter List" in order to change the necessary codes


	0x2631:037	P400:037	Function list: Activate network control	Constant TRUE [1]
---	------------	----------	---	-------------------

	0x2860:001	P201:001	Frequency control: Default setpoint source	Network [5]
---	------------	----------	--	-------------

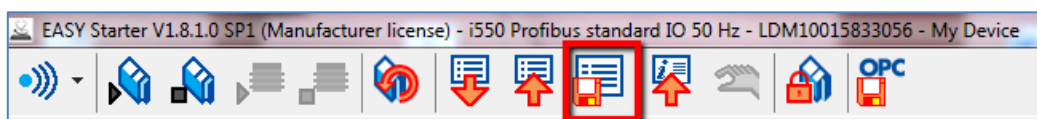
(\* ToDo\*) Optioneel Input / volgorde van de code oplopend

	0x2631:002	P400:002	Function list: Run	Constant TRUE [1]
---	------------	----------	--------------------	-------------------

	0x400E:001	P505:001	NetWordIN1 function: Bit 0	Disable inverter [1]
---	------------	----------	----------------------------	----------------------

	0x400E:002	P505:002	NetWordIN1 function: Bit 1	Release holding brake [49]
---	------------	----------	----------------------------	----------------------------

Finally, save the parameter set in the i550.

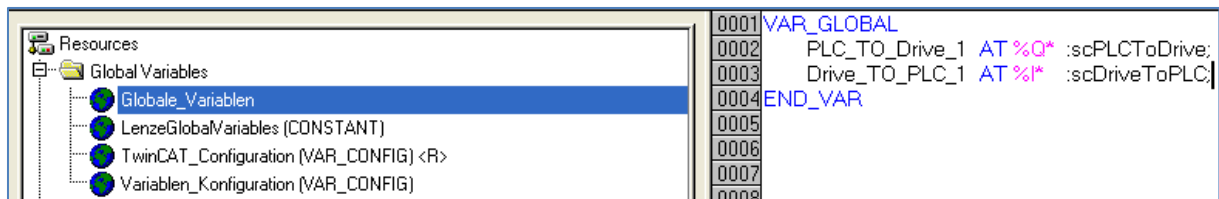


## 1.2 Integration under TwinCAT - PLC Control

### 1.2.1 Implementing the "LCB\_ActuatorSpeed\_V02" FB into the PLC

#### 1.2.1.1 Create communication variables

In order to create the right communication between the PLC program and the hardware configuration in the system manager, we need to declare these variables in the "Global Variables"



```

0001 VAR_GLOBAL
0002   PLC_TO_Drive_1 AT %Q* :scPLCToDrive;
0003   Drive_TO_PLC_1 AT %I* :scDriveToPLC;
0004 END_VAR
0005
0006
0007
0008

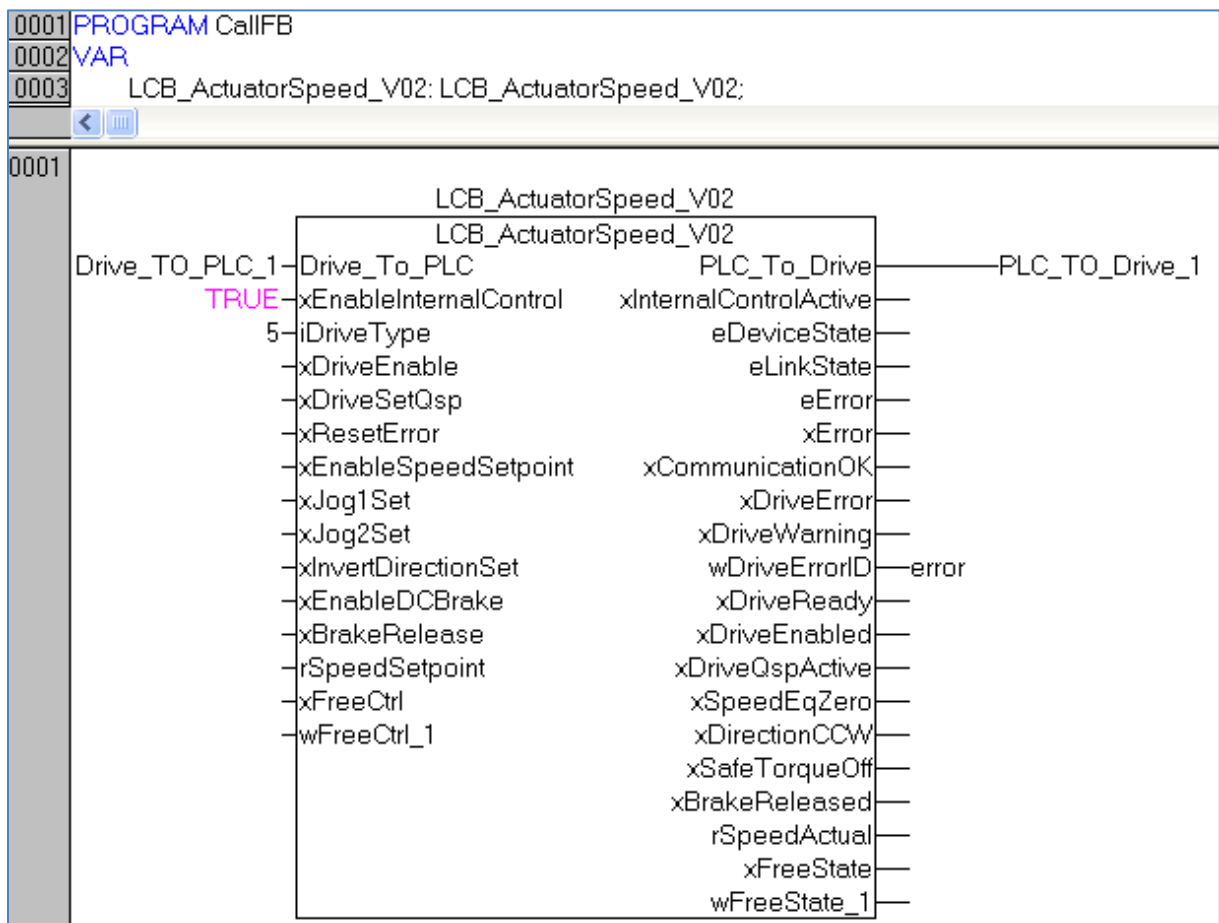
```

#### 1.2.1.2 Call Function block and link the inputs

Connect the structures.

xEnableDriveControl serves to operate the FB with the visualisation.

iDrive type must be "5" for i550.



```

0001 PROGRAM CallFB
0002 VAR
0003   LCB_ActuatorSpeed_V02: LCB_ActuatorSpeed_V02;

```

0001

LCB\_ActuatorSpeed\_V02

LCB\_ActuatorSpeed\_V02

Drive\_TO\_PLC\_1 — Drive\_To\_PLC — PLC\_To\_Drive — PLC\_TO\_Drive\_1

TRUE — xEnableInternalControl — xInternalControlActive

5 — iDriveType — eDeviceState

— xDriveEnable — eLinkState

— xDriveSetQsp — eError

— xResetError — xError

— xEnableSpeedSetpoint — xCommunicationOK

— xJog1Set — xDriveError

— xJog2Set — xDriveWarning

— xInvertDirectionSet — wDriveErrorID — error

— xEnableDCBrake — xDriveReady

— xBrakeRelease — xDriveEnabled

— rSpeedSetpoint — xDriveQspActive

— xFreeCtrl — xSpeedEqZero

— wFreeCtrl\_1 — xDirectionCCW

— — xSafeTorqueOff

— — xBrakeReleased

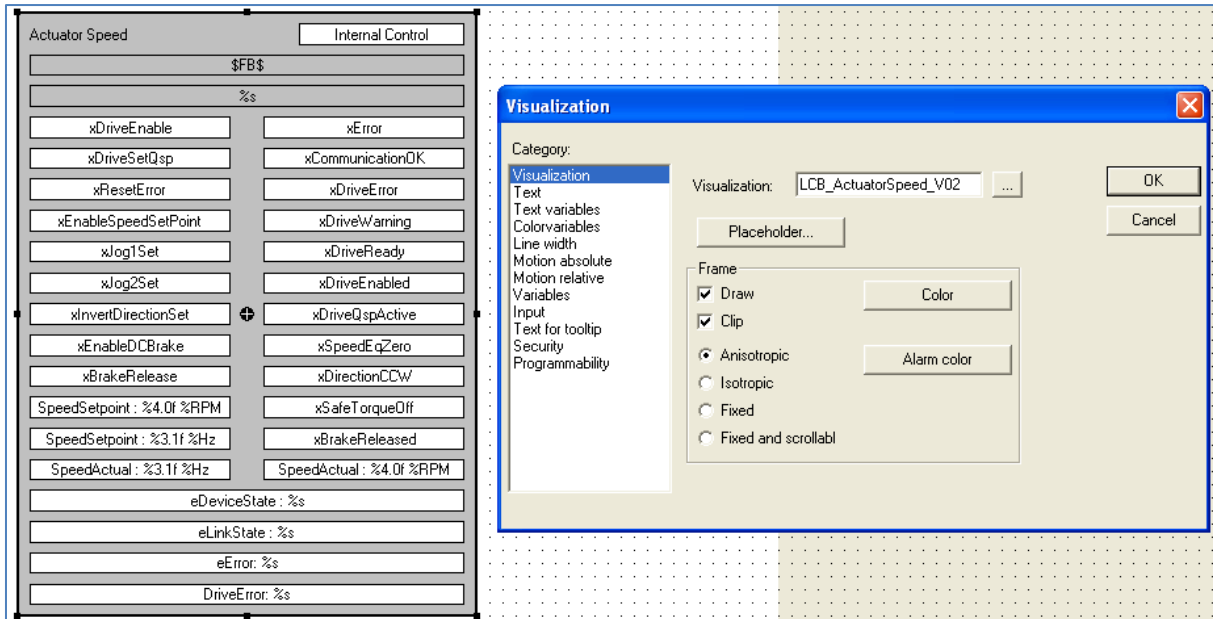
— — rSpeedActual

— — xFreeState

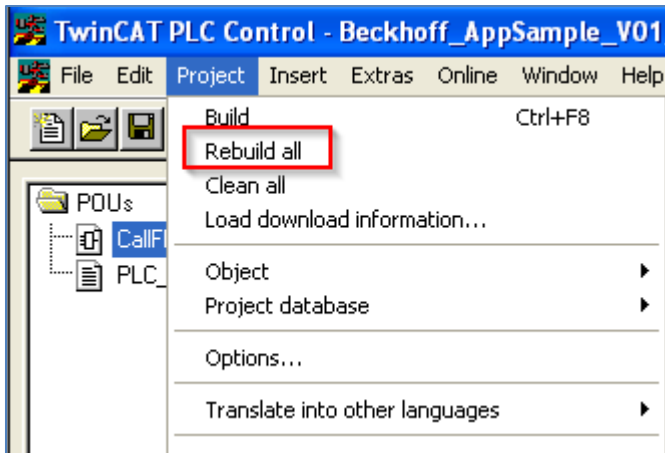
— — wFreeState\_1

### 1.2.1.3 Create visualisation

In the project there is a visualisation element available for the FB “LCB\_ActuatorSpeed\_V02”



### 1.2.1.4 Rebuild to create SM.TPY file



### 1.3 Integration under TwinCAT – System Manager

The integration under TwinCAT requires the .XML description file of the i550. This file has to be integrated into the IO folder of the TwinCAT setup. The latest version can be downloaded from [www.lenze.com](http://www.lenze.com)

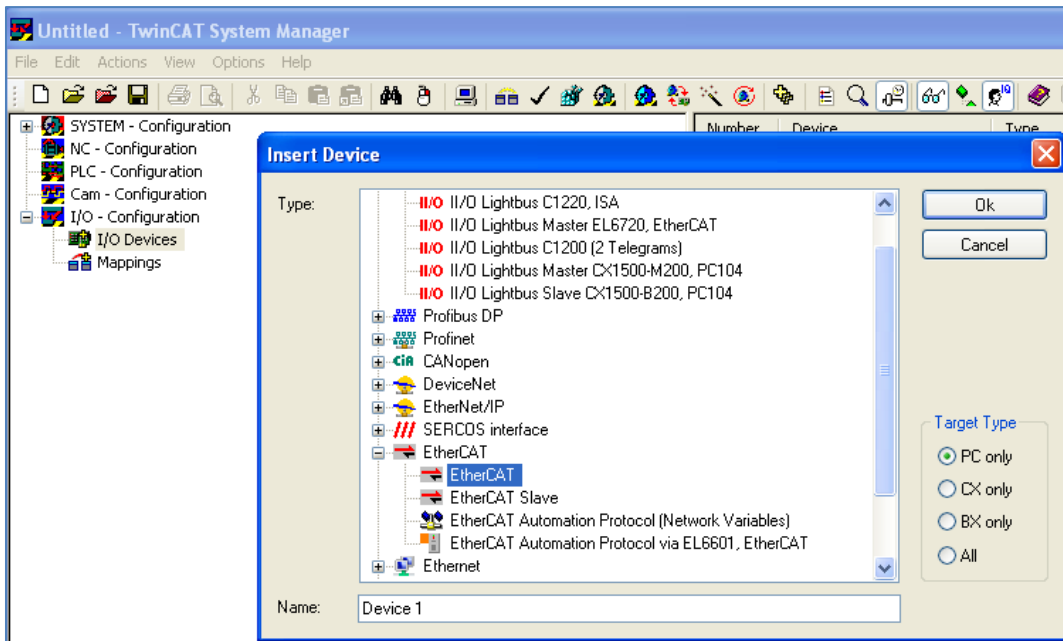
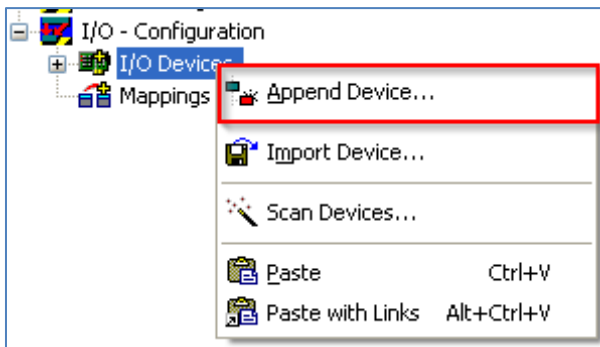
Copy i550 .XML file into the following folder :

Address  C:\TwinCAT\Io\EtherCAT

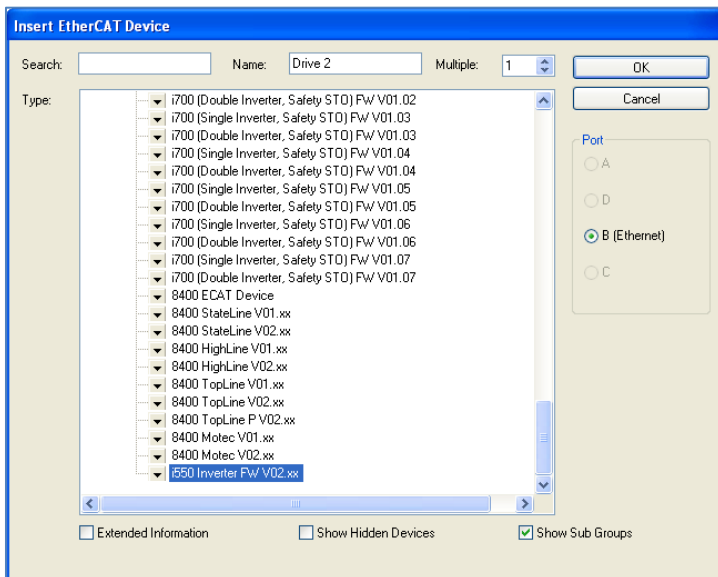
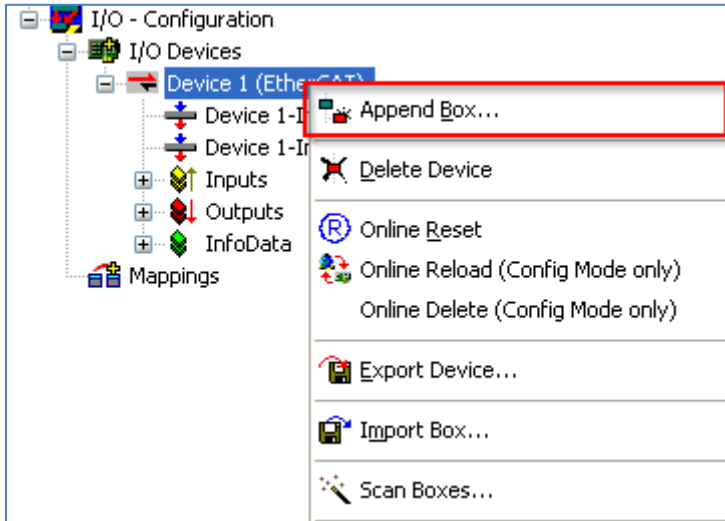
#### 1.3.1 Hardware configuration

Open System Manager and insert i550

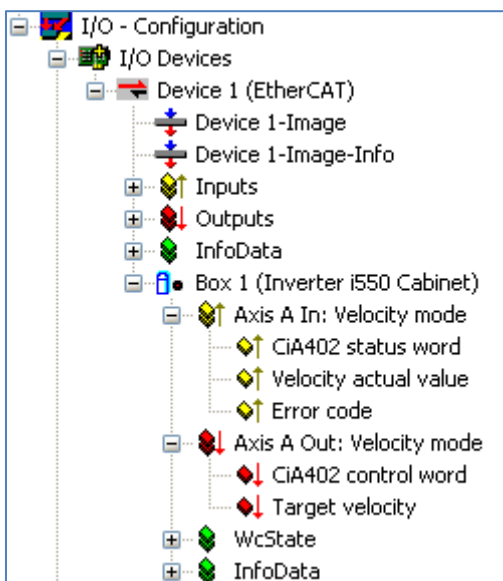
First Insert EtherCAT Master



Then Insert i550



You do not need to create an NC Axis result:





Change Mapping Manually in Processdata:

- **Outputs**

- Here we Have the possibility to change the mapping of the speed setpoint from RPM to HZ (\* setpoint in Hz Index: 0x400B:003\*)
- Here we can Add the mapping for the Free Word available in the FB

Sync Manager:

SM	Size	Type	Flags
0	128	MbxOut	
1	128	MbxIn	
2	4	Outputs	
3	6	Inputs	

PDO List:

Index	Size	Name	Flags	SM	SU
0x1A03	6.0	Axis A In: Velocity mode	F		0
0x1A05	6.0	Axis A In: Free configuration		3	0
0x1603	4.0	Axis A Out: Velocity mode	F		0
0x1605	4.0	Axis A Out: Free configuration		2	0

PDO Assignment (0x1C12):

0x1603  
 0x1605

PDO Content (0x1605):

Index	Size	Offs	Name	Type	Default (hex)
0x4008:01	2.0	0.0	NETWordIN1	UINT	
0x400B:04	2.0	2.0	Network setpoint speed	UINT	
		4.0			

Download  
 PDO Assignment  
 PDO Configuration

Predefined PDO Assignment: (none)  
 Load PDO info from device  
 Sync Unit Assignment...

- **Inputs**

- Here we Have the possibility to change the mapping of the Actual speed from RPM to HZ (\* Actual in Hz index: 0x400C:004\*)

Sync Manager:

SM	Size	Type	Flags
0	128	MbxOut	
1	128	MbxIn	
2	4	Outputs	
3	6	Inputs	

PDO List:

Index	Size	Name	Flags	SM	SU
0x1A03	6.0	Axis A In: Velocity mode	F		0
0x1A05	6.0	Axis A In: Free configuration		3	0
0x1603	4.0	Axis A Out: Velocity mode	F		0
0x1605	4.0	Axis A Out: Free configuration		2	0

PDO Assignment (0x1C13):

0x1A03  
 0x1A05

PDO Content (0x1A05):

Index	Size	Offs	Name	Type	Default (hex)
0x400A:01	2.0	0.0	NetWordOUT1	UINT	
0x400C:04	2.0	2.0	Actual motor speed RPM	UINT	
0x603F:00	2.0	4.0	Error code	UINT	
		6.0			

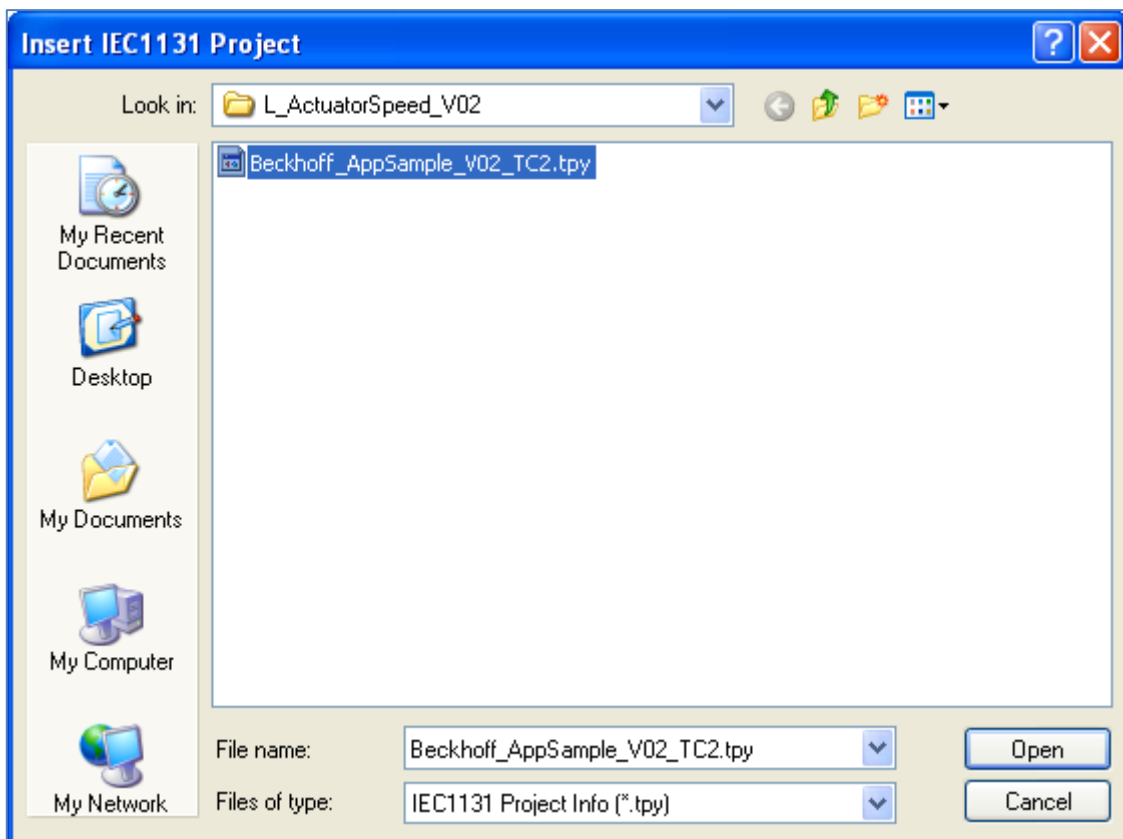
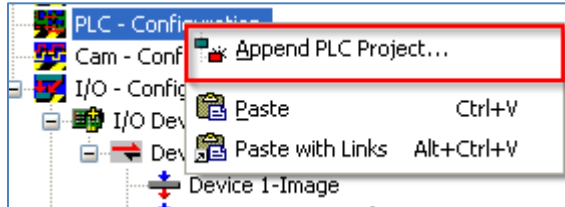
Download  
 PDO Assignment  
 PDO Configuration

Predefined PDO Assignment: (none)  
 Load PDO info from device  
 Sync Unit Assignment...

### 1.3.1.1 Adjusting the process data mapping

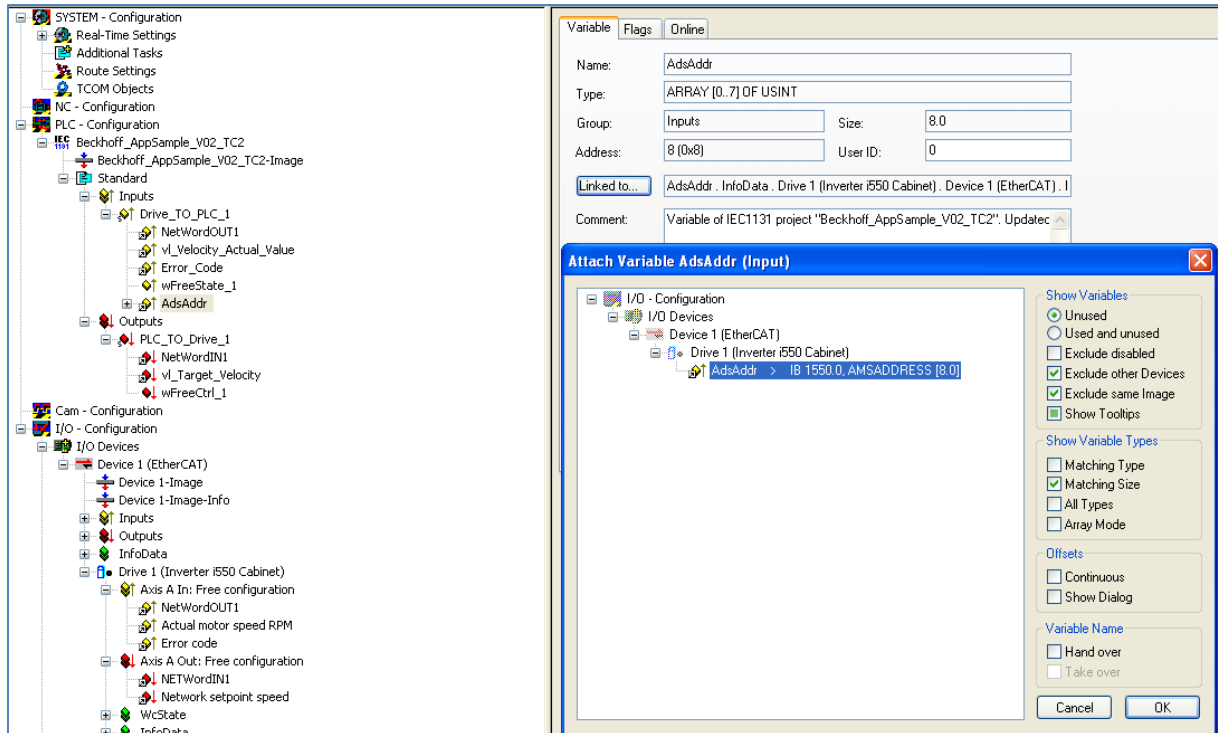
**In order to map the process data you need a description file from the PLC project “.tpy”**

Append PLC project .tpy file

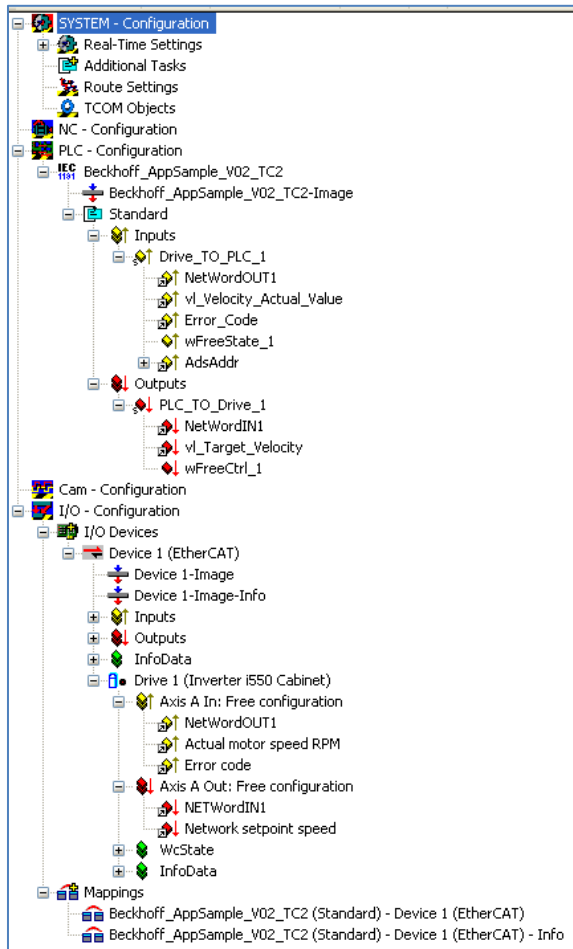


### 1.3.1.2 Link variables

Select Process data word and create a link.



Result:



### 1.3.1.3 Import StartUp-List (Optional)

With the application sample there is a StartUp-List available which will automatically parameterize the drive during start up. This gives you the opportunity to operate the device from factory settings without any actions in the drive!

The screenshot shows the TwinCAT System Manager interface. On the left, a tree view shows the configuration for 'Beckhoff\_AppSample\_V02\_TC2.tsm'. A red arrow points to 'Drive 1 (Inverter i550 Cabinet)'. The main window displays the 'StartUp' tab of the configuration for this drive. A table lists various transitions and their parameters. A red arrow points to the 'StartUp' tab. Another red arrow points to the 'Import from XML...' button in the context menu.

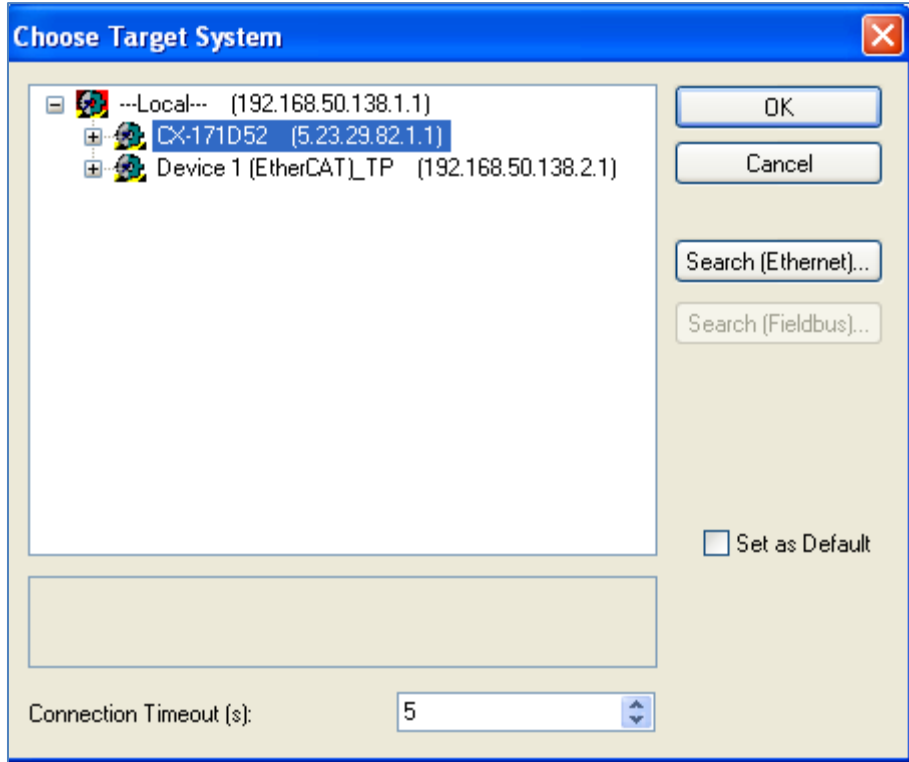
Transition	Protocol	Index	Data	Comment
<PS>	CoE	0x1C12:00	0x00 (0)	clear sm pdos (0x1C12)
<PS>	CoE	0x1C13:00	0x00 (0)	clear sm pdos (0x1C13)
<PS>	CoE	0x1A05:00	0x00 (0)	clear pdo 0x1A05 entries
<PS>	CoE	0x1A05:01	0x400A0110 (1074397456)	download pdo 0x1A05 entry
<PS>	CoE	0x1A05:02	0x400C0410 (1074529296)	download pdo 0x1A05 entry
<PS>	CoE	0x1A05:03	0x603F0010 (1614741520)	download pdo 0x1A05 entry
<PS>	CoE	0x1A05:00	0x03 (3)	download pdo 0x1A05 entr...
<PS>	CoE	0x1605:00	0x00 (0)	clear pdo 0x1605 entries
<PS>	CoE	0x1605:01	0x40080110 (1074266384)	download pdo 0x1605 entry
<PS>	CoE	0x1605:02	0x400B0410 (1074463760)	download pdo 0x1605 entr...
<PS>	CoE	0x1605:00	0x02 (2)	download pdo 0x1605 entr...
<PS>	CoE	0x1C12:01	0x1605 (5637)	download pdo 0x1C12:01 i...
<PS>	CoE	0x1C12:00	0x01 (1)	download pdo 0x1C12 count
<PS>	CoE	0x1C13:01	0x1A05 (6661)	download pdo 0x1C13:01 i...
<PS>	CoE	0x1C13:00	0x01 (1)	download pdo 0x1C13 count
PS	CoE	0x2631:25	0x01 (1)	Network Enable
PS	CoE	0x2860:01	0x05 (5)	Default Frequency Setpoint
PS	CoE	0x2631:02	0x01 (1)	Running Enable
PS	CoE	0x400E:01	0x01 (1)	NETWordIN1.00
PS	CoE	0x400E:02	0x31 (49)	NETWordIN1.01



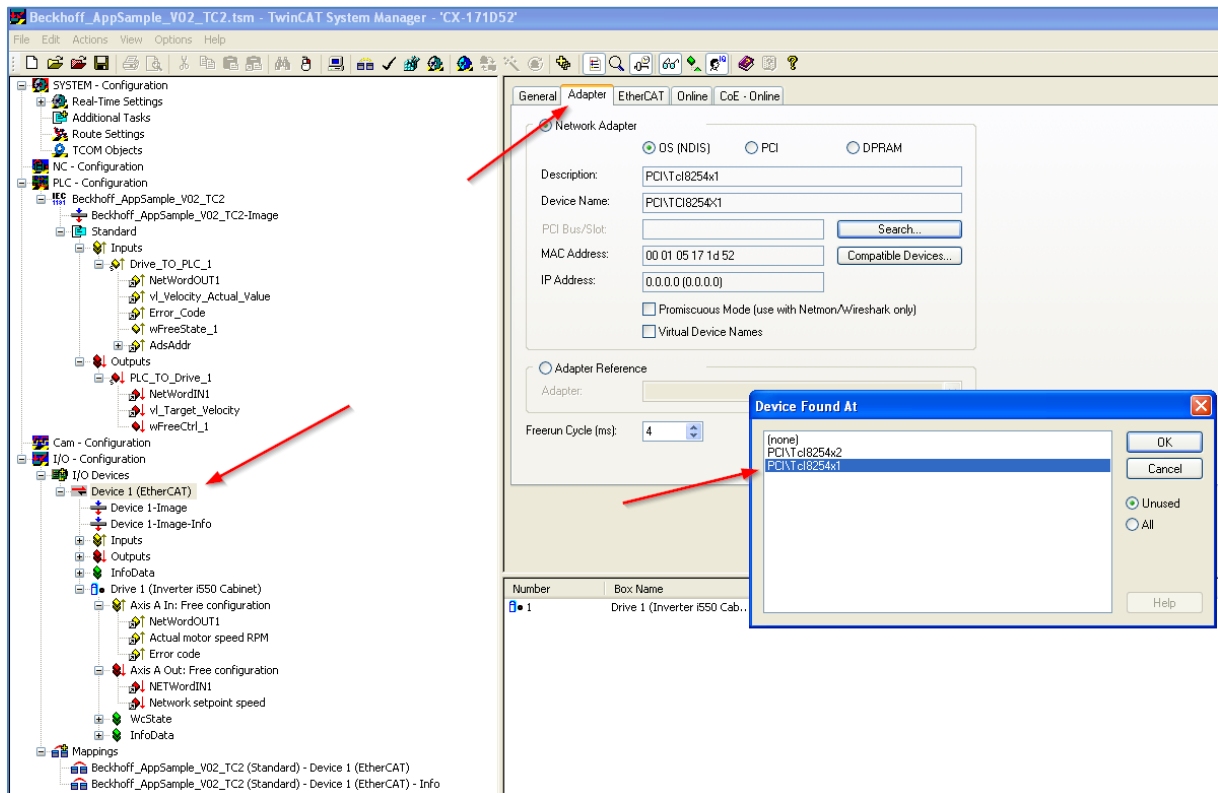
Transition	Protocol	Index	Data	Comment
<PS>	CoE	0x1C12:00	0x00 (0)	clear sm pdos (0x1C12)
<PS>	CoE	0x1C13:00	0x00 (0)	clear sm pdos (0x1C13)
<PS>	CoE	0x1A05:00	0x00 (0)	clear pdo 0x1A05 entries
<PS>	CoE	0x1A05:01	0x400A0110 (1074397456)	download pdo 0x1A05 entry
<PS>	CoE	0x1A05:02	0x400C0410 (1074529296)	download pdo 0x1A05 entry
<PS>	CoE	0x1A05:03	0x603F0010 (1614741520)	download pdo 0x1A05 entry
<PS>	CoE	0x1A05:00	0x03 (3)	download pdo 0x1A05 entr...
<PS>	CoE	0x1605:00	0x00 (0)	clear pdo 0x1605 entries
<PS>	CoE	0x1605:01	0x40080110 (1074266384)	download pdo 0x1605 entry
<PS>	CoE	0x1605:02	0x400B0410 (1074463760)	download pdo 0x1605 entr...
<PS>	CoE	0x1605:00	0x02 (2)	download pdo 0x1605 entr...
<PS>	CoE	0x1C12:01	0x1605 (5637)	download pdo 0x1C12:01 i...
<PS>	CoE	0x1C12:00	0x01 (1)	download pdo 0x1C12 count
<PS>	CoE	0x1C13:01	0x1A05 (6661)	download pdo 0x1C13:01 i...
<PS>	CoE	0x1C13:00	0x01 (1)	download pdo 0x1C13 count
PS	CoE	0x2631:25	0x01 (1)	Network Enable
PS	CoE	0x2860:01	0x05 (5)	Default Frequency Setpoint
PS	CoE	0x2631:02	0x01 (1)	Running Enable
PS	CoE	0x400E:01	0x01 (1)	NETWordIN1.00
PS	CoE	0x400E:02	0x31 (49)	NETWordIN1.01

## 1.4 Run System

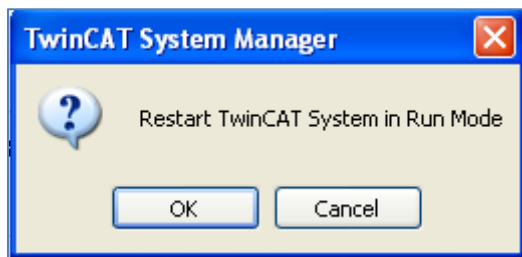
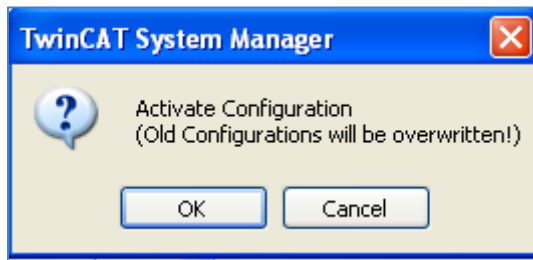
### 1.4.1 Connect to target system.



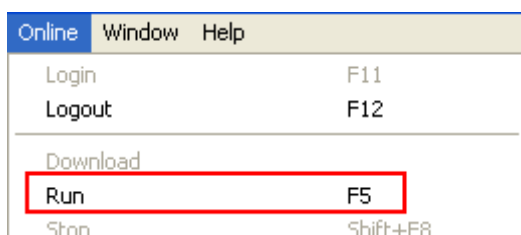
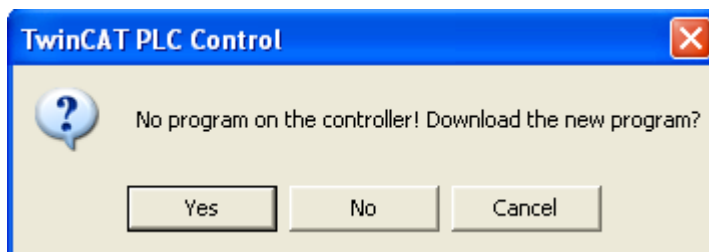
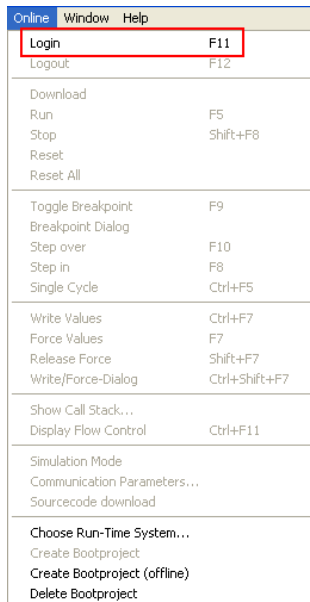
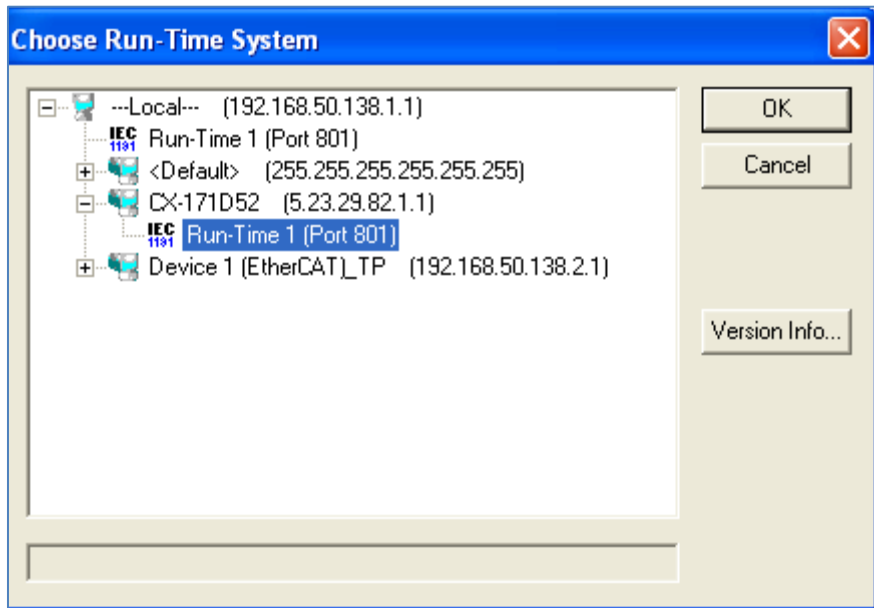
### 1.4.2 Configure EtherCAT adapter



### 1.4.3 Activate configuration and set run mode in System manager



### 1.4.4 Choose runtime system and run project



## 1.5 Additional writing of parameters with PLC

We already saw the possibility to parameterize the system manually with EasyStarter, and also automatically with the StartUp-list.

There is also the possibility to do this with a function within the PLC.

The FB is integrated in the library and is called "LenzeWriteBlockOfCodes\_Index"

*(This is rewritten from the original FB for the application sample for 8400 and 9400. And switched from Code level operation to Index.)*

In order to create a list of codes that should be downloaded there is this initialisation function to create a parameter array: "LenzeInitializeBlockOfCodesWr\_Index"

This gives you the possibility to write 10 codes at once. If more is necessary you can easily re-create this function from the library.

There is also an example to read or write a single code.